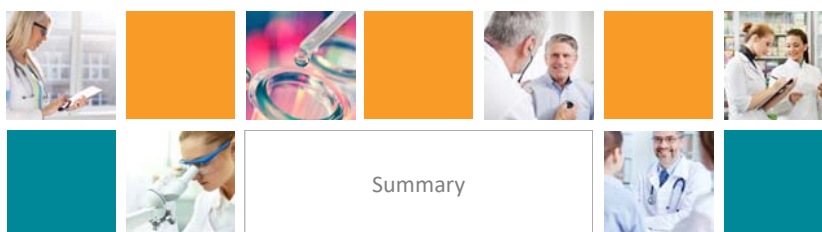


Annual Regulatory GMP/GDP Inspection Survey 2018 Data

Author: TDEG Inspection team

Date: 27/May/2019

Version: 2 public



EFPIA'S ANNUAL INSPECTION SURVEY

Background and History

* History

- * The annual inspection survey was initiated in 2003 with the intent to gather data regarding inspections activities in the research-based industry

* Intention

- * Monitor trends and new focus areas of GMP/GDP inspections
- * Continue to promote reliance, collaboration and consistency in inspections by highlighting duplicate regulatory GMP/GDP inspections
- * Materialise the benefits of PIC/S membership in optimizing use of inspection resources with a harmonized risk-based approach for inspections while maintaining patient safety

* Scope


- * Regulatory GMP/GDP inspections & related ISO-certifications for regulatory purpose
- * Manufacturing sites and affiliates
- * Inside and outside the Regulatory Authority's own borders

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Survey Outcomes 2018

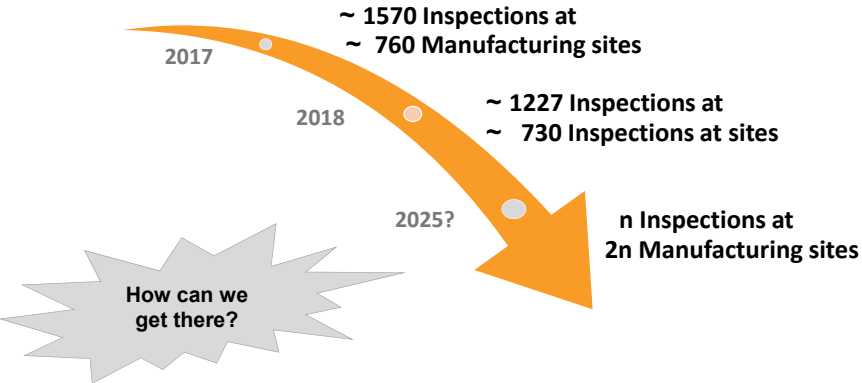
- * **The highest number of foreign inspections reported in the 2018 survey are**
 - * US, Russia followed by Japan, Turkey, Brazil, Mexico, Republic of Korea, EU, Belarus and Peru
- * **Reportable trends from the survey compared with the previous year**
 - * Decrease
 - * Foreign inspections by US (-15%), Turkey (-35%), Russia (-40%), Brazil (-45%), EU (-51%)
 - * Companies reported that Brazil, Canada, Israel and US waived inspections
 - * Increase of
 - * Foreign inspections by Australia, Chinese Taipei
 - * The number of inspections requiring follow up; especially at affiliates (100% more)
- * **Number of foreign inspections* indicated an increase**
 - * Based on data from 22 research-based pharmaceutical companies

* Foreign inspection: inspection conducted outside of the inspectorate's own country/region
Domestic inspection: inspections conducted in the inspectorates own country/region
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The Ideal State is in Average One Biannual Inspection by the Local Inspectorate




2017 ~ 1570 Inspections at ~ 760 Manufacturing sites

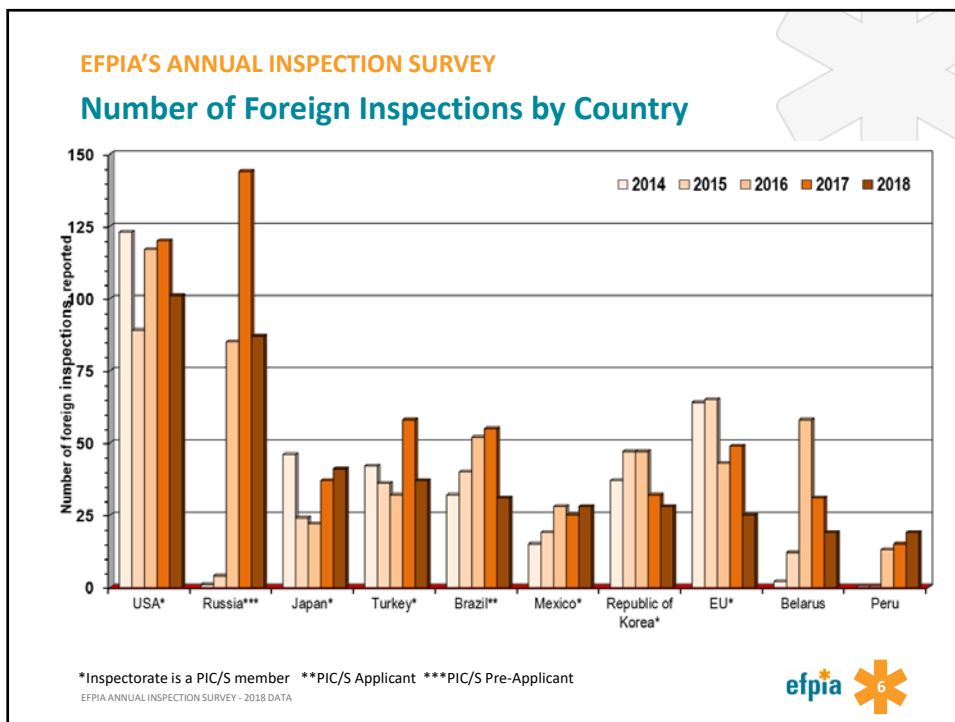
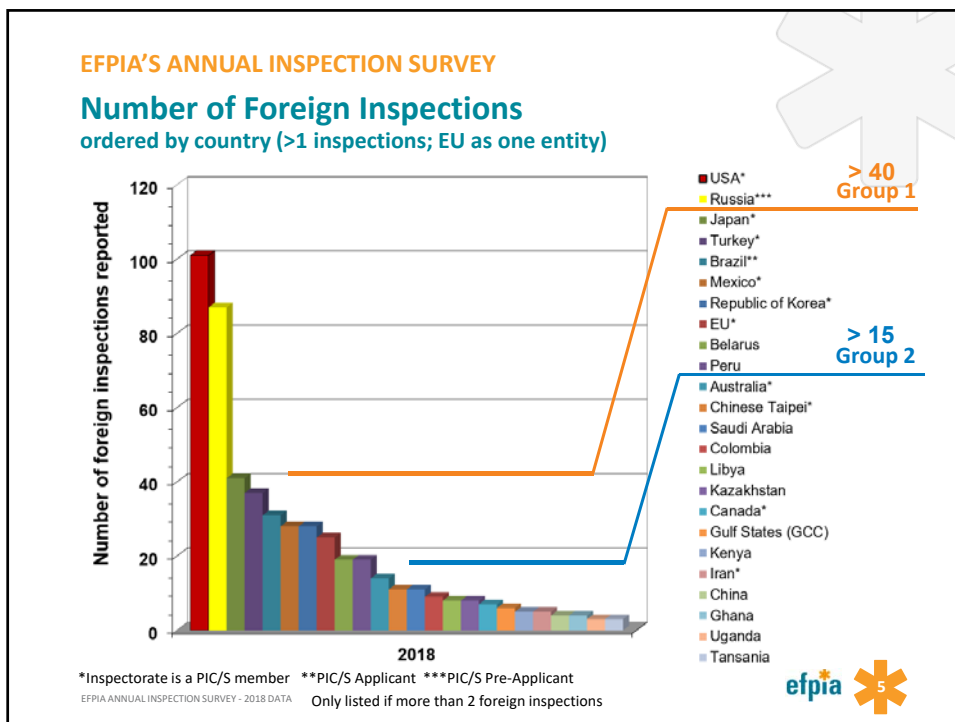
2018 ~ 1227 Inspections at ~ 730 Inspections at sites

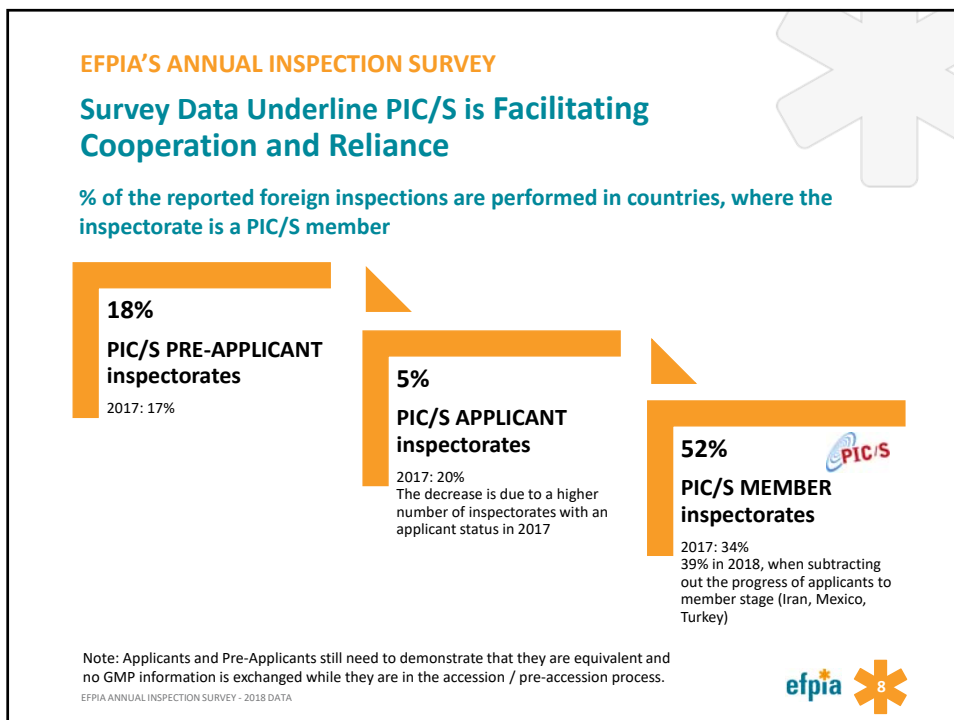
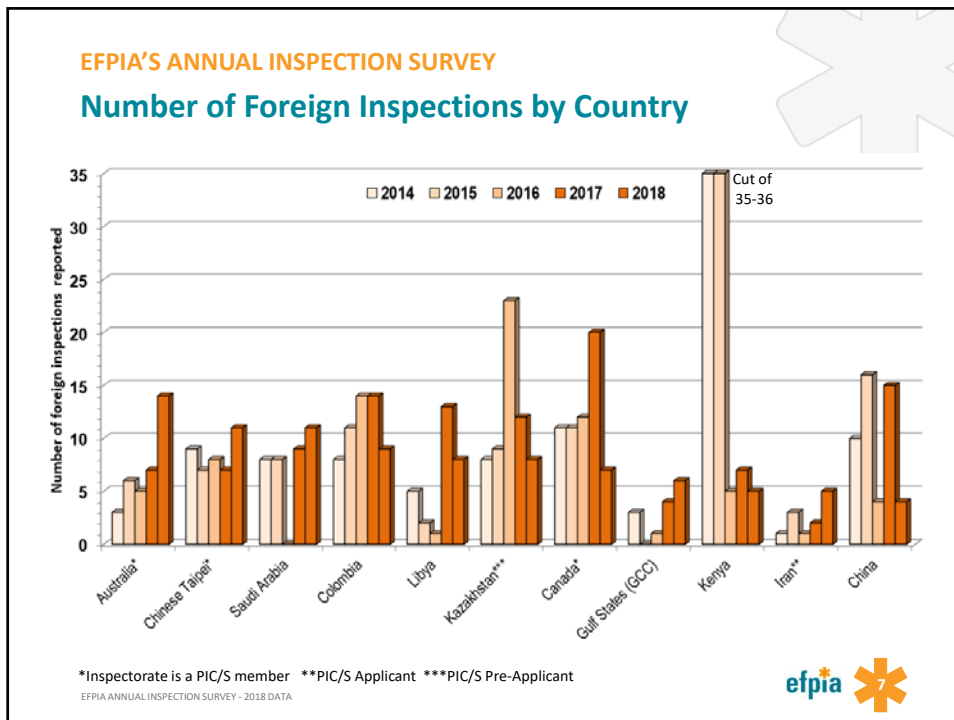
2025? n Inspections at 2n Manufacturing sites

How can we get there?

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MRA US/EU

Opportunities: Efficient MRA Implementation Can Drive Reduction of Inspections



EU has decreased foreign inspections in US since 2014

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MRA US/EU

Challenges With Implementation

* Not all provisions of the current MRA are implemented

- * Inspections called pre-approval inspections (PAI) in the US – *currently paused*
- * Recognition of inspections of manufacturing sites in 3rd countries – *pending*
- * Biological products, if registered by CBER – *no recognition by some offices in FDA*
- * Medicinal Products in the EU with a Medical Device registered as 'Combination Products' in the US – *different terminology leads to discrepancy in applicability*

* Unexpected consequences on EU GMP-certificates

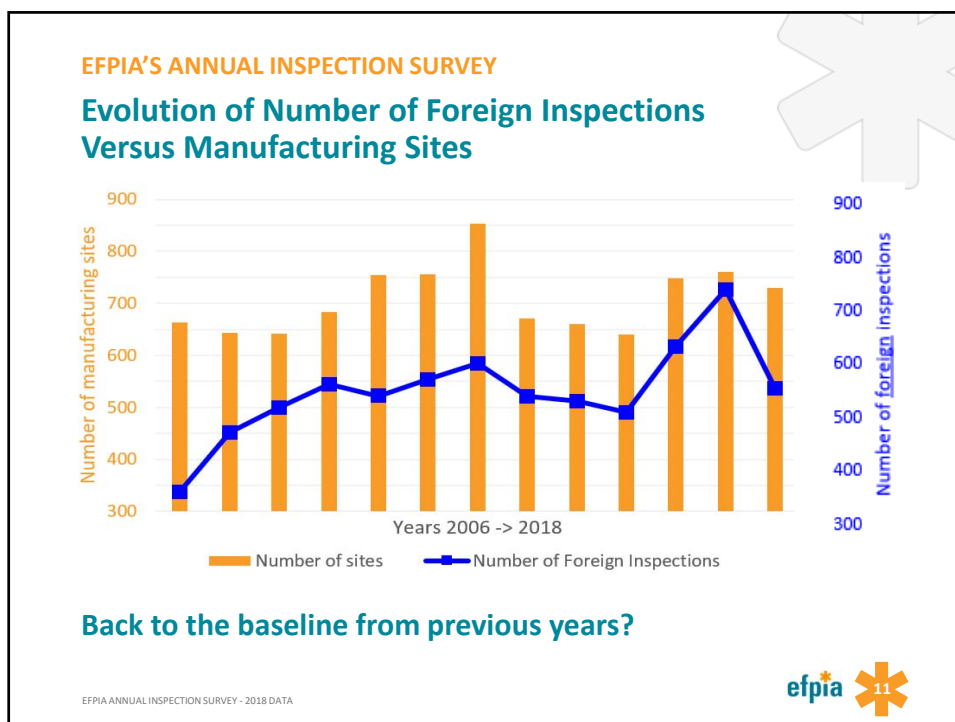
- * They are required for 3rd country registration and import
- * FDA (CDER only) may issue a product specific GMP statement under special circumstances – *initiative started*

* Initiating efforts towards expanding the MRA to include

- * Waiving of import testing after inspection of manufacturing sites in a 3rd country
- * GMPs for Advanced Therapy Medicinal Products (ATMPs) / Cell and Gene Therapies (CGTs)

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SHARE REPORTS FROM REGULATORY INSPECTIONS

Assessment of WHO Recommendations Supporting the Ideal State

Recommendations to Industry

1. In support of transparency, companies should consent to the sharing of full information amongst regulators and procurement agencies on inspections.

- * **The survey showed that industry implemented the ICDRA recommendation**
 - * Industry is prepared to share inspection reports, usually redacted
 - * Full information is shared upon request, where Intellectual Property is preserved

NRA: National Regulatory Authorities
 ICDRA: International Conference of Drug Regulatory Authorities (by WHO)

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SHARE REPORTS FROM REGULATORY INSPECTIONS

Assessment of WHO Recommendations Supporting the Ideal State

* Industry support the ICDRA 2018 recommendations on risk based inspections and regulatory collaboration

Recommendations to Member States

1. NRAs should embed the use of reliance procedures in their regulatory decision processes relating to inspections.
2. NRAs should monitor foreign inspections and support desk-top assessments with defined conditions



Recommendations to Member States

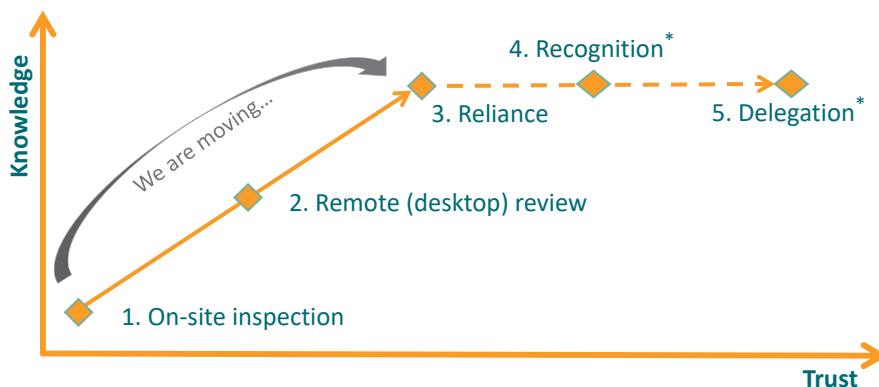
1. When sharing assessment or inspection reports, Member States should share unredacted reports, where possible, which is important to build trust and to optimize reliance on outcomes from other regulators.

NRA: National Regulatory Authorities
 ICDRA: International Conference of Drug Regulatory Authorities (by WHO)
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An Approach Towards the Ideal State



* Risk-based inspection planning PIC/S guideline PI 037-1, 1 January 2012
 * GMP-Inspection reliance, PIC/S guideline PI 048-1, 1 June 2018
 * Classification of GMP Deficiencies, PIC/S guideline PI 040-1, 1 January 2019



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*For inspections performed in s 3rd country, no legal barriers assumed



TERMINOLOGY

Remote (Desktop) Review - Paper-based Inspections

The diagram consists of three overlapping circles. The top-left circle is labeled 'Information from other inspectorates'. The top-right circle is labeled 'Information provided by a company' with the sub-note 'Paper-base inspection'. The bottom circle is labeled 'Information gathered from other sources'. The area where all three circles overlap is labeled 'Remote (desktop) review'.

Remote (desktop) review (PIC/S)
 PIC/S, GMP Inspection reliance, Guideline No PI 08-1, 01. June 2018
 * Confirming GMP compliance through remote (desktop) inspection, where appropriate, without undertaking an onsite inspection

Paper based inspections
 11/22 companies reported in the survey
 * Providing documents to an inspectorate, without an on-site inspection

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REMOTE (DESKTOP) REVIEW - PAPER-BASED INSPECTIONS

Talking Points to Optimise the Use of Opportunities in the Inspection Process

A Companies suggest a remote (desktop) review according to PIC/S* as an alternative to a requested for an on-site foreign inspection

B Remote (desktop) review according to PIC/S* should be considered as alternative to a foreign inspection

Companies could submit standardised documentation package

- * May include, and may be limited to SMF, APQR for product in scope, valid GxP certificates and/or WHO CPP, manufacturer’s licence, list of inspections / inspections reports (e.g. EIR-US only) and companies responses.
- * All other documents would be available to be reviewed on site by the local inspectorate

* Remote (desktop) review: PIC/S, GMP Inspection reliance, Guideline No PI 08-1, 01. June 2018

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STRATEGIC INTENTION ON INSPECTIONS

Optimise the Effectiveness of Inspectional Oversight of GMP/GDP Operations



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OTHER REFLECTIONS ON CONTINUOUS IMPROVEMENT

Inspection Method



- * **Basing regulations, rules and practices on science principles and incorporating risk-based approaches**
- * **Sharing knowledge and looking for opportunities in the existing legal framework rather than creating 'new' fragmented GMP/GDP guidelines in the EU**
- * **Assessing new products and technologies in the context of the existing understanding of GMP requirements and oversight**
- * **Alignment on documentation requirements prior to an on-site inspection and/or for a paper-based inspection as part of remote (desktop) review**

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OTHER REFLECTIONS ON CONTINUOUS IMPROVEMENT

Inspection System

*** Sharing good practice and aligning on a common interpretation of GMP/GDPs**

- * Classification system for observations (PIC/S*)


*** Encouraging trust and dialogue among inspectors**

- * Maximise effectiveness of existing harmonisation forums e.g., PIC/S, ICMRA, ICH, WHO, APEC
- * Facilitate education

*** Fostering reliance and recognition towards delegation**

- * Maturity level of authorities (e.g., PIC/S, WHO, MRA US/EU)
- * Leverage the benefit from reliance on inspection outcomes

*Classification of GMP Deficiencies, PIC/S guideline PI 040-1, 1 January 2019
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efpia  19

Method Promoting common understanding of expectations with a simplified administrative process related to inspections

System Utilizing synergies between inspectorates and fostering cooperation and reliance including MRAs

Priority Focusing resources on domestic inspections and minimize inspections in 3rd countries

OTHER REFLECTIONS ON CONTINUOUS IMPROVEMENT

Inspection Priority


*** Fully deploying the US/EU MRA to maximise benefits**

*** Harmonized documentation package for desk assessments and/or inspection preparation**

*** Sharing results of inspection outcomes among regulators and by industry**

*** Promoting reliance of outcomes from domestic inspections**

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efpia  20

Method Promoting common understanding of expectations with a simplified administrative process related to inspections

System Utilizing synergies between inspectorates and fostering cooperation and reliance including MRAs

Priority Focusing resources on domestic inspections and minimize inspections in 3rd countries

OTHER REFLECTIONS ON CONTINUOUS IMPROVEMENT

Expected Benefits

- * **For Industry and Regulators**
 - * Globally aligned GMP/GDPs principles
 - * Facilitate access to innovation
 - * Resource-efficient inspection processes

- * **For Patients**
 - * Assurance of Quality and optimised regulatory oversight
 - * Accelerate Time to Market
 - * Get access to new and innovative medicines

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 - * IFPMA Infographic: https://www.ifpma.org/wp-content/uploads/2018/02/GMP_IFPMA_02-20-2018-WEB.pdf

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- Merck
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- NovoNordisk
- Pfizer
- Roche
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